



## 1. CHEMICAL PRODUCT/COMPANY IDENTIFICATION

**Name:** MS-552  
DPMS-C0719B  
Cleaning Solvent & Flux Remover

**Product Use:** Solvent Cleaning & Flux Removal  
for electronic assemblies.

### **MANUFACTURER/DISTRIBUTOR:**

Miller-Stephenson Chemical  
55 Backus Ave.  
Danbury, Conn. 06810 USA  
(203) 743-4447

**Emergency Phone Number:**  
(800) 424-9300

## 2. HAZARDS IDENTIFICATION

### **Hazard classification**

Acute toxicity (Inhalation: vapor): Category 4  
Aquatic Chronic: Category 3

### **Label elements:**

#### **Signal word**

Warning

#### **Pictograms**



### **Hazard Statements**

Harmful if inhaled  
Harmful to aquatic life with long lasting effects.

### **Precautionary Statements**

Avoid breathing mist/vapors/spray.

Use in a well-ventilated area.

Wash skin thoroughly after handling.

Do not eat, drink, or smoke when using this product.

Avoid release to the environment.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

If exposed: Call a poison center/doctor

Call a POISON CENTER or doctor/ physician, if you feel unwell.

Rinse mouth.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/ container in accordance with local, regional, national, and international regulations.

### **Other Hazards**

This material may make the heart more susceptible to arrhythmias. Catecholamines such as adrenaline, and other compounds having similar effects, should be reserved for emergencies and then used. Effects of breathing high concentrations of vapor may include: Tiredness or drowsiness. Convulsions. May cause cardiac arrhythmia. Prolonged skin contact may defat the skin and produce dermatitis.

### **3. INGREDIENTS**

| <u>Material (s)</u>                                | <u>CAS No.</u> | <u>Approximate %</u> |
|--|----------------|----------------------|
| 1,1,1,2,2,3,4,5,5-Decafluoropentane (HFC-43-10mee) | 138495-42-8    | 28 - 32              |
| 1,1,1,3,3-Pentafluorobutane (HFC-365mfc)           | 406-58-6       | 8 - 12               |
| Trans,1,2-Dichloroethylene                         | 156-60-5       | 58 - 62              |

### **4. FIRST AID MEASURES**

**Inhalation:** Remove patient to fresh air. If not breathing, give artificial respiration. Give oxygen as necessary, if qualified personnel is available. Get medical attention if necessary.

**Eye:** Flush with large amounts of water for at least 15 minutes, lifting eyelids until no evidence of the chemical remains. Get medical attention. Remove contact lenses, if present and easy to do. Continue to rinse.

**Skin:** Wash skin with plenty of water for at least 15 minutes. Wash contaminated clothing before use. Get medical attention if necessary.

**Oral:** Do NOT induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Call a physician.

**Most important symptoms/effects, acute and delayed:** Harmful if inhaled. Vapors are heavier than air and may cause asphyxia by reductions of the oxygen content. May cause respiratory irritation. May cause eye and skin irritation. Ingestion may cause adverse effects.

## 5. FIRE FIGHTING MEASURES

**Flammability:** This product is not flammable. Does not flash using TCC.

**Suitable Extinguishing Media:** Alcohol resistant foam, Dry chemical, Carbon dioxide (CO<sub>2</sub>)

**Unsuitable extinguishing media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

**Special hazards:** The product is not flammable but may burn at high temperatures. Gas/vapor are heavier than air. May accumulate in confined spaces, particularly at or below ground level. Product is not explosive. Containers may rupture when exposed to excessive heat. Hazardous reactions will not occur under normal conditions.

**Special Fire Fighting Instruction:** Do not enter area without personal protective equipment. Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus, if necessary. Use water spray and fog for cooling exposed containers. Do not allow run-off from fire-fighting to enter drains or water sources.

## 6. ACCIDENTAL RELEASE MEASURES

**Safeguards (Personnel):** Evacuate personnel to safe area. Ventilate area, especially low or enclosed places where heavy vapors might collect. In case of insufficient ventilation, wear suitable respiratory equipment. Use appropriate personal protection equipment.

**Environmental precautions:** Prevent material from entering sewers, waterways, or low areas. Should not be released into the environment.

**Spill Cleanup:** Contain spillage, and then collect with inert material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations

## 7. HANDLING AND STORAGE

**Handling:** Use in a well-ventilated area to avoid breathing vapors. Vapors are heavier than air and accumulate in low areas. Use only with adequate ventilation. Use appropriate respiratory protection when ventilations is inadequate. When using do not eat, drink, or smoke. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling.

**Storage Conditions:** Store tightly sealed in a clean, dry place, and well ventilated place. Do not store in temperatures that exceed 125°F/52°C. Avoid strong acids, strong bases and strong oxidizers.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

| <u>Exposure Limits:</u>               | <u>TLV (ACGIH)</u> | <u>PEL (OSHA)</u>  | <u>AEL* (DuPont)</u>                        |
|---------------------------------------|--------------------|--------------------|---|
| 1,1,1,2,2,3,4,5,5,5-Decafluoropentane | Not Established    | Not Established    | 200 ppm, 8 & 12 Hr. TWA<br>400 ppm, Ceiling |
| 1,1,1,3,3-Pentafluorobutane           |                    |                    | 1000 ppm, 8 & 12 Hr. TWA                    |
| Trans,1,2-Dichloroethylene            | 200 ppm, TWA       | 200 ppm, 8 Hr. TWA | 200 ppm, 8 & 12 Hr. TWA                     |

\* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which is lower than the AEL are in effect, such limits shall take precedence.

**Respiratory Protection:** Avoid breathing vapors, mists or spray. Use with sufficient ventilation especially for enclosed or low places. Vapors are heavier than air and can cause suffocation by reducing oxygen. In poorly ventilated areas, use an approved self-contained breathing apparatus.

**Eye Protection:** Avoid eye contact. Use chemical goggles or safety glasses with side shields.

**Skin Protection:** Avoid contact with skin. Use gloves/protective clothing that impervious to this material when prolonged or frequently repeated contact occurs.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Boiling Point:** 97°F/36°C

**Percent Volatile by Volume:** 100%

**Density:** 1.32 g/cc at 77°F/25°C

**Vapor Pressure:** N.A.

**Vapor Density (Air=1):** N.A.

**Solubility in H<sub>2</sub>O :** Insoluble

**pH Information:** Neutral

**Evaporation Rate (CC14=1):** N.A.

**Form:** Liquid

**Appearance:** Clear

**Color:** Colorless

**Odor:** Ethereal

## 10. STABILITY AND REACTIVITY

**Reactivity:** Hazardous reactions will not occur under normal conditions.

**Chemical stability:** Stable under normal ambient conditions.

**Possibility of hazardous reactions:** Hazardous polymerization will not occur.

**Material and Conditions to Avoid:** Direct sunlight. Extremely high and low temperatures. Strong acids, Strong bases and Strong oxidizers.

**Decomposition:** This product can be decomposed by high temperatures (flame, glowing metal surfaces, etc.) forming Carbon oxides (CO, CO<sub>2</sub>), and other toxic fumes.

## 11. TOXICOLOGICAL INFORMATION

### Animal Data

#### 1,1,1,2,2,3,4,5,5,5-Decafluoropentane (HFC-43-10mee)

**Inhalation:** 4 hour LC50: 114mg/l in rats, Central nervous system effects, Convulsions

**Oral:** LD50: > 5,000 mg/kg in rats

**Dermal:** LD50: > 5,000 mg/kg in rabbits

**Skin Irritation:** No skin irritation, rabbit

**Eye Irritation:** No eye irritation, rabbit

**Skin Sensitization:** Did not cause sensitization on laboratory animals., guinea pig

**Repeated dose toxicity:** Inhalation, rat

No toxicologically significant effects were found.

**Reproductive toxicity:** Animal testing showed no reproductive toxicity.

**Teratogenicity:** Animal testing showed no developmental toxicity.

#### HFC-365mfc:

**Inhalation:** 4 hour LC50: > 100,000 ppm in rats

**Oral:** LD50: > 2000 mg/kg in rats

**Skin irritation:** No irritation in rabbits

**Eye irritation:** No irritation in rabbits

**Sensitization:** Did not cause sensitization on laboratory animals, guinea pig

**Chronic toxicity:** Inhalation, after a single exposure, dog, NOEL: 75,100 ppm, cardiac sensitization following adrenergic stimulation.

**Reproductive toxicity:** Effects on fertility, 29,971 ppm, NOAEC; Developmental Toxicity, 29,971 ppm NOAEC

**Remarks:** Health injuries are not known or expected under normal use. In vitro tests did not show mutagenic effects

### **Trans-1,2-Dichloroethylene**

**Oral:** LD50: 7902 mg/kg in rats

**Dermal:** LD50: > 5,000 mg/kg in rabbits

**Inhalation:** 4 hour LC50: 95.4 mg/l in rats

**Target Organs:** Central nervous system, narcosis

**Skin irritation:** Mild skin irritation in rabbits

**Eye irritation:** Mild eye irritation in rabbits

**Repeated dose toxicity:** Inhalation, 90 days in rats: No toxicologically significant effects were found.

Oral, 90 days in rats: No toxicologically significant effects were found.

**Mutagenicity:** Did not cause genetic damage in animals.

Test on bacterial or mammalian cell cultures did not show mutagenic effects.

**Reproductive toxicity:** Animal testing showed no reproductive toxicity.

**Teratogenicity:** Animal testing showed no developmental toxicity.

## **12. ECOLOGICAL INFORMATION**

### **Aquatic Toxicity:**

#### **1,1,1,2,2,3,4,5,5,5-Decafluoropentane (HFC-43-10mee):**

96 hour LC50 in fathead minnows: 27.2 mg/L

96 hour LC50 in rainbow trout: 13.9 mg/L

48 hour LC50 in Daphnia magna: 11.7 mg/L

72 hour EC50 in green algae: > 120 mg/L

#### **HFC-365mfc:**

96 hour LC50 in Fish (B. rerio): >200 mg/L

48 hour EC50 in Daphnia magna: >200 mg/L

72 hour NOEC in Algae (S. capricornutum): 13.2 mg/L

### **Trans-1,2-Dichloroethylene**

96 hour LC50 in bluegill sunfish: 74 mg/l

48 hour LC50 in Daphnia magna: 79 mg/l

96 hour EC50 in green algae: 798 mg/l

## **13. DISPOSAL CONSIDERATIONS**

Comply with federal, state and local regulations. Remove to a permitted waste disposal facility.

#### 14. TRANSPORT INFORMATION

U.S. DOT

Not Regulated

IATA

Not Regulated

IMDG

Not Regulated

#### 15. REGULATORY INFORMATION

##### U.S. Federal Regulations

**TSCA:** All ingredients are listed in TSCA inventory.

1,1,1,2,2,3,4,5,5-DECAFLUOROPENTANE (CAS# 138495-42-8) is controlled by TSCA Section 5, Significant New Use Rule (SNUR; 40 CFR 721.5645) The approved uses are: precision and general cleaning, carrier fluid, displacement drying, printed circuit board cleaning, particulate removal, film cleaning, process medium, heat transfer fluid (dielectric and non-dielectric), and test fluid. Processors and users of this substance must also comply with the applicable general SNUR requirements set forth in 40 CFR 721 subpart A, including export notification requirements if applicable (40 CFR 721.20), and the applicable record keeping requirements set forth at 40 CFR 721.125.

**SARA 313 Regulated Chemicals:** Trans-dichloroethylene

#### 16. OTHER INFORMATION

NPCA-HMIS Ratings:

Health - 2  
Flammability - 1  
Reactivity - 1

Personal Protective rating to be supplied by user depending on the conditions.

#### FOR INDUSTRIAL USE ONLY

#### REVISION DATE: MARCH 2015

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user.