

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm WD-4560

Version	Revision Date:	SDS Number:	Date of last issue: 05/07/2025
12.0	10/29/2025	1340349-00048	Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : DryFilm WD-4560

Product code : D14988850

SDS-Identcode : 130000118883

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19801 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Coatings

Restrictions on use : For industrial use only.
Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Eye irritation : Category 2A

Other hazards

The thermal decomposition vapors of fluorinated plastics may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.

GHS label elements

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Hazard pictograms

:



Signal Word

: Warning

Hazard Statements

: H319 Causes serious eye irritation.

Precautionary Statements

: **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear eye protection and face protection.
Response:
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical attention.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

: Mixture

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Alcohols, C9-11, ethoxylated	68439-46-3*	>= 1 - <= 5	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice

: In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled

: If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact

: Wash with water and soap as a precaution.
Get medical attention if symptoms occur.

In case of eye contact

: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.

If swallowed

: If swallowed, DO NOT induce vomiting.

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Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : Local irritation
Symptoms may be delayed.
respiratory tract irritation
Lung edema
Impairment of vision
Causes serious eye irritation.

Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : None known.

Specific hazards during fire fighting : Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
potentially toxic fluorinated compounds
aerosolized particulates
Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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- | | | |
|---|---|---|
| Personal precautions, protective equipment and emergency procedures | : | Use personal protective equipment.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8). |
| Environmental precautions | : | Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g., by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : | Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements. |
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SECTION 7. HANDLING AND STORAGE

- | | | |
|---------------------------------|---|---|
| Technical measures | : | See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section. |
| Local/Total ventilation | : | Use only with adequate ventilation. |
| Advice on safe handling | : | Avoid inhalation of vapor or mist.
Do not swallow.
Do not get in eyes.
Avoid prolonged or repeated contact with skin.
Wash skin thoroughly after handling.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Take care to prevent spills, waste and minimize release to the environment.

Do not breathe decomposition products. |
| Conditions for safe storage | : | Keep in properly labeled containers.
Store in accordance with the particular national regulations. |
| Materials to avoid | : | No special restrictions on storage with other products. |
| Recommended storage temperature | : | 50 - 81 °F / 10 - 27 °C |

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Further information on storage stability : Do not freeze.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hydrogen fluoride	7664-39-3	TWA	0.5 ppm (Fluorine)	ACGIH
		C	2 ppm (Fluorine)	ACGIH
		TWA	3 ppm	OSHA Z-2
		C	6 ppm 5 mg/m ³	NIOSH REL
		TWA	3 ppm 2.5 mg/m ³	NIOSH REL
Carbonyl difluoride	353-50-4	TWA	2 ppm	ACGIH
		STEL	5 ppm	ACGIH
		TWA	2 ppm 5 mg/m ³	NIOSH REL
		ST	5 ppm 15 mg/m ³	NIOSH REL
		TWA	2.5 mg/m ³ (Fluorine)	OSHA Z-1
Carbon dioxide	124-38-9	TWA	5,000 ppm	ACGIH
		STEL	30,000 ppm	ACGIH
		TWA	5,000 ppm 9,000 mg/m ³	NIOSH REL
		ST	30,000 ppm 54,000 mg/m ³	NIOSH REL
		TWA	5,000 ppm 9,000 mg/m ³	OSHA Z-1
Carbon monoxide	630-08-0	TWA	25 ppm	ACGIH
		TWA	35 ppm 40 mg/m ³	NIOSH REL
		C	200 ppm 229 mg/m ³	NIOSH REL
		TWA	50 ppm 55 mg/m ³	OSHA Z-1

Engineering measures : Processing may form hazardous compounds (see section 10).

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Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material : PVC
Glove thickness : > 0.6 mm
Wearing time : 480 min

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection : Wear the following personal protective equipment:
Safety goggles

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : dispersion

Color : white, translucent

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Odor	:	slight, ammoniacal
Odor Threshold	:	No data available
pH	:	9.5 - 10.5
Melting point/freezing point	:	32 °F / 0 °C
Initial boiling point and boiling range	:	212 °F / 100 °C
Flash point	:	does not flash
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	No data available
Self-ignition	:	The substance or mixture is not classified as pyrophoric.
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	32 hPa (77 °F / 25 °C)
Relative vapor density	:	No data available
Relative density	:	1.4
Solubility(ies) Water solubility	:	dispersible
Partition coefficient: n-octanol/water	:	Not applicable
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive

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Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle characteristics
Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : None known.

Incompatible materials : Acids

Hazardous decomposition products

Thermal decomposition : Hydrogen fluoride
Carbonyl difluoride
Carbon dioxide
Carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Alcohols, C9-11, ethoxylated:

Acute oral toxicity : LD50 (Rat): > 300 - 2,000 mg/kg
Remarks: Based on data from similar materials

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity
Remarks: Based on data from similar materials

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II

Skin corrosion/irritation

Not classified based on available information.

Components:

Alcohols, C9-11, ethoxylated:

Species	: Rabbit
Result	: No skin irritation
Remarks	: Based on data from similar materials

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Alcohols, C9-11, ethoxylated:

Species	: Rabbit
Result	: Irreversible effects on the eye
Remarks	: Based on data from similar materials

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Alcohols, C9-11, ethoxylated:

Test Type	: Buehler Test
Routes of exposure	: Skin contact
Species	: Guinea pig
Result	: negative
Remarks	: Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Alcohols, C9-11, ethoxylated:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES)
	Result: negative
	Remarks: Based on data from similar materials

Carcinogenicity

Not classified based on available information.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

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OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Alcohols, C9-11, ethoxylated:

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: Skin contact
Result: negative

Effects on fetal development : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: Skin contact
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Alcohols, C9-11, ethoxylated:

Species : Rat
NOAEL : ≥ 500 mg/kg
Application Route : Ingestion
Exposure time : 90 Days
Remarks : Based on data from similar materials

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Alcohols, C9-11, ethoxylated:

Toxicity to fish : LC50 : $> 1 - 10$ mg/l
Exposure time: 96 h
Remarks: Based on data from similar materials

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Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1 - 10 mg/l
Exposure time: 48 h
Remarks: Based on data from similar materials

Persistence and degradability

Components:

Alcohols, C9-11, ethoxylated:

Biodegradability : Result: rapidly degradable

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.
Do not dispose of waste into sewer.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

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Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Halogenated aliphatic acid	Trade secret	< 0.1 %
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US State Regulations

Pennsylvania Right To Know

Fluoropolymer	Trade secret
Water	7732-18-5

California Prop. 65

WARNING: This product can expose you to chemicals including Pentadecafluorooctanoic acid, which is/are known to the State of California to cause cancer, and Carbon monoxide, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. Note to User: This product is not made with PFOA nor is PFOA intentionally present in the product; however, it is possible that PFOA may be present as an impurity at background (environmental) levels.

SECTION 16. OTHER INFORMATION

Further information

SAFETY DATA SHEET

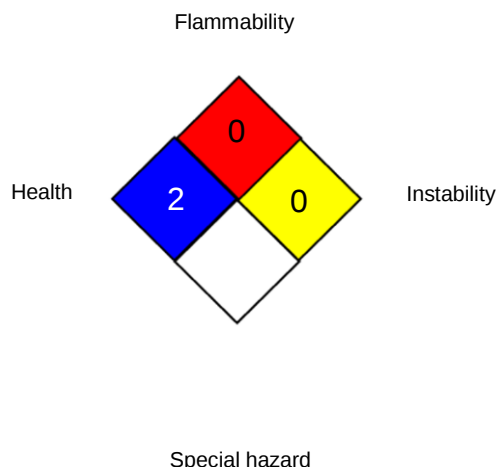
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NFPA 704:



HMIS® IV:

HEALTH	/	2
FLAMMABILITY		0
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	: USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / STEL	: Short-term exposure limit
ACGIH / C	: Ceiling limit
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
NIOSH REL / C	: Ceiling value not be exceeded at any time.
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-2 / TWA	: 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization

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tion; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 10/29/2025

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8



The Chemours Company FC, LLC
1007 Market Street
Wilmington, DE 19801 United States of America (USA)

Ref:	130000118883
Revision date:	10/30/2025
Version	1.1

TRI Supplier Notification for Chemicals of Special Concern

Product name: **DryFilm WD-4560**

This letter is to inform you that the product listed above contains the following Chemical(s) of Special Concern (CSC), which are subject to section 313 of the Emergency Planning and Community Right-to-Know Act (EPCRA). CSC are a subpart listing of chemicals and compounds subject to the Supplier Notification Requirements in 40 C.F.R. 372.45. The chemical(s) listed below are in compliance with TSCA and may not be intentionally present in the product; however, it is possible that these chemical(s) may be present as an impurity and the exact concentration may vary between batches.

Chemical name	CAS No.	Value	Unit	Test Method
Perfluorohexanoic acid	307-24-4	< 1,171	PPB	Chemours Extraction SOP*
3,3,4,4,5,5,6,6,7,7,8,8,8-Tridecafluorooctanesulphonic acid	27619-97-2	< 381	PPM	Chemours Extraction SOP*
Perfluorobutanoic acid	375-22-4	< 82	PPB	Chemours Extraction SOP*
Hexafluoropropylene oxide dimer acid	13252-13-6	< 16	PPB	Chemours Extraction SOP*

*Chemours SOP for Extraction of Residuals from Fluoropolymer Matrices. <https://www.chemours.com/en/-/media/files/corporate/sop-residual-extractions-from-fluoropolymer-matrices.pdf>

The data above is based on the best readily available information as of the date of this letter, which may include representative samples of products. This information is supplemental to safety and regulatory information provided on the SDS. The content of this letter is confidential and intended for the recipient to use for regulatory purposes only.

Please note that if you repackage or otherwise redistribute this product to certain industrial customers as per 40 CFR 372.45(a)(3)(ii), a notice similar to this one should be sent to those customers.

If you have any questions or concerns, please reach out to your account manager.

Disclaimer:

This information is given in good faith and is based on data we believe to be reliable on our current level of knowledge as of the date of this response. The information applies only to the specific material designated herein as sold by Chemours and does not apply to use in any process or in combination with any other material. Since conditions of use and applications of above-mentioned products are outside Chemours' control, Chemours makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Please note that we do not routinely analyze our products for non-intentionally added substances, unless required for regulatory compliance purposes.

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