

SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

HELOXY[™] Modifier 71

Section 1. Product and company identification

GHS product identifier : HELOXY[™] Modifier 71

MSDS Number : L1526
Product type : Modifier

Manufacturer/Supplier/Importer : Westlake Epoxy Inc.

12650 DIRECTORS DR STE 100

Stafford, Texas 77477

USA

Contact person : epoxyservice@westlake.com

Telephone : For additional health and safety or regulatory information, call

1 888 443 9466.

Emergency telephone number : For Emergency Medical Assistance

Call Health & Safety Information Services

1-866-303-6949

For Emergency Transportation Information

NCEC US Domestic +1 866 928 0789 (toll-free, US only)

NCEC Americas +1 215 207 0061 CANUTEC CA Domestic (613) 996-6666

Section 2. Hazards identification

Classification of the substance or

mixture

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

RESPIRATORY SENSITISATION - Category 1

SKIN SENSITISATION - Category 1 CARCINOGENICITY - Category 1B REPRODUCTIVE TOXICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE

Respiratory tract irritation - Category 3

GHS label elements

Hazard pictograms :

(!)

Signal word : Danger

Hazard statements : H315 Causes skin irritation.

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties

if inhaled.

H317 May cause an allergic skin reaction.

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H350 May cause cancer.

H361 Suspected of damaging fertility or the unborn child.

H335 May cause respiratory irritation.

Precautionary statements

General : Not applicable.

Prevention : Obtain special instructions before use.

Do not handle until all safety precautions have been read and

understood.

Wear protective gloves, protective clothing and eye or face protection.

Wear respiratory protection.

Use only outdoors or in a well-ventilated area.

Avoid breathing vapor.

Wash thoroughly after handling.

Response : IF exposed or concerned:

Get medical advice or attention.

IF INHALED:

Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor if you feel unwell.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Take off contaminated clothing and wash it before reuse.

Wash contaminated clothing before reuse.

IF ON SKIN:

Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.

IF IN EYES:

Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

If eye irritation persists:

Get medical advice or attention.

Storage : Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Other hazards which do not result

in classification

None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	CAS
		number
Fatty acids, C18-unsatd., dimers, polymers with	90 - 100	68475-94-5

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epichlorohydrin		
Oxiranemethanol	0 - 1	556-52-5
Epichlorohydrin	0 - 0.3	106-89-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Skin contact

Ingestion

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.

Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In the

event of any complaints or symptoms, avoid further exposure.
Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

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Protection of first aid personnel

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media

- : Use dry chemical, CO2, alcohol-resistant foam or water spray (fog).
- Do not use water jet.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

: In a fire or if heated, a pressure increase will occur and the container may burst.

 Decomposition products may include the following materials: carbon monoxide aldehydes

acids

other organic compounds

Special protective actions for firefighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble,

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Large spill

absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
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Fatty acids, C18-unsatd., dimers, polymers with epichlorohydrin	None.
Oxiranemethanol	ACGIH TLV (1996-05-18) TWA 6.1 mg/m3 2 ppm OSHA PEL 1989 (1989-03-01) TWA 75 mg/m3 25 ppm OSHA PEL (1993-06-30) TWA 150 mg/m3 50 ppm NIOSH REL (1994-06-01) TWA - TLV and PEL 75 mg/m3 25 ppm
Epichlorohydrin	OSHA PEL (1993-06-30) TWA 19 mg/m3 5 ppm Notes: Absorbed through skin. ACGIH TLV (1997-05-21) TWA 1.9 mg/m3 0.5 ppm Notes: Absorbed through skin. OSHA PEL 1989 (1989-03-01) TWA 8 mg/m3 2 ppm Notes: Absorbed through skin.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

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Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved

standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves

cannot be accurately estimated.

Body protection: Personal protective equipment for the body should be selected based

on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this

product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Viscous liquid.

Color : Yellow

Odor : Not available
Odor threshold : Not available
pH : Not available
Melting point/ Freezing point : Not available
Boiling point : Not available

Flash point : Setaflash Closed Cup: 113 °C (235 °F) (ASTM D 3828)

Burning time:Not availableBurning rate:Not availableEvaporation rate:Not availableFlammability (solid, gas):Not available

Lower and upper explosive : Lower: Not available (flammable) limits : Upper: Not available

Vapor pressure : Not available Vapor density : Not available

Relative density : 0.99

Solubility: Not availableSolubility in water: Slightly

Partition coefficient: n- : Not available

octanol/water

Auto-ignition temperature: Not availableDecomposition temperature: Not available

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SADT : Not available

Viscosity : Dynamic: Not available
Kinematic: Not available

Other information

No additional information.

Section 10. Stability and reactivity

Reactivity : Stable under normal conditions.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will

not occur.

Conditions to avoid : No specific data.

Incompatible materials: Reactive or incompatible with the following materials:

strong oxidizing agents,

strong acids, strong alkalis,

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition

products should not be produced.

Other hazards Reacts with considerable heat release with some curing agents.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure		
Fatty acids, C18-unsatd., dime	Fatty acids, C18-unsatd., dimers, polymers with epichlorohydrin					
	LD50 Oral	Rat	2,020 mg/kg	-		
Oxiranemethanol						
	LD50 Oral	Rat	420 mg/kg	-		
	LC50 Inhalation	Rat		8 h		
Remarks - Inhalation:	J06 Lung, Thorax,	or Respiration - Emph	ysema J30 Lung, Thor	ax, or Respiration -		
	Other changes					
	LC50 Inhalation	Rat	1 mg/l	4 h		
	LD50 Dermal	Rabbit	1,980 mg/kg	=		
Epichlorohydrin						
	LD50 Oral	Rat	90 mg/kg	-		
	LC50 Inhalation	Rat	3 mg/l	2 h		
	LD50 Dermal	Rabbit	515 mg/kg	-		

Conclusion/Summary : Not available

Irritation/Corrosion

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Product/ingredient name	Result	Species	Score	Exposure	Observation
Epichlorohydrin	eyes -	Rabbit		24 hrs	-
	Moderate				
	irritant				
	eyes -	Rabbit			-
	Severe				
	irritant				

Conclusion/Summary

Skin:Not availableeyes:Not availableRespiratory:Not available

Sensitization

Conclusion/Summary

Skin: Not availableRespiratory: Not available

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Epichlorohydrin	-	; Mammalian-	Negative
		Animal	
Remarks:	Negative for the induction of chromosome damage in rat bone marrow cells after		
	28 days inhalation up to 50 ppm.		

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Fatty acids, C18-unsatd., dimers,	Category 3	-	Respiratory tract irritation
polymers with epichlorohydrin			
2-Oxiranemethanol	Category 3	=	Respiratory tract irritation
	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
2-Oxiranemethanol	Category 1	-	respiratory tract, skin
	Category 2	-	central nervous system

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(CNS), eyes

Aspiration hazard

Not available

Information on likely routes of

exposure

Not available

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : May cause respiratory irritation. May cause allergy or asthma

symptoms or breathing difficulties if inhaled.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Long term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Potential chronic health effects

Conclusion/Summary : Not available

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General : Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity: No known significant effects or critical hazards.Teratogenicity: Suspected of damaging the unborn child.

Developmental effects: No known significant effects or critical hazards.

Fertility effects : Suspected of damaging fertility.

Numerical measures of toxicity

Acute toxicity estimates

No data available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
epichlorhydrin			
	Acute LC50 10.6 mg/l Fresh water	Fish - Fathead minnow	96 h
	Acute EC50 23.9 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute LC50 21,000 μg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute EC50 13 - 17 mg/l Fresh water	Aquatic plants - Algae	96 h
	Acute EC50 35 mg/l -	Micro-organism - Soil organisms	72 h
	Acute EC50 55 mg/l -	Micro-organism - Soil organisms	16 h

Conclusion/Summary : Not available

Persistence/degradability

Conclusion/Summary : Not available

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,3-epoxypropan-1-ol	-0.95	•	low
epichlorhydrin	0.45	•	low

Mobility in soil

Soil/water partition coefficient

(KOC)

: Not available

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

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Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International transport regulations

Regulatory	UN/NA	Proper shipping name	Classes/*PG	Reportable
information	number			Quantity (RQ)

CFR Non-regulated

TDG Non-regulated

IMO/IMDG Non-regulated

IATA (Cargo) Non-regulated

*PG: Packing group

Special precautions for user

: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

U.S. Federal regulations

United States - TSCA 12(b) - Chemical export notification: None required.

United States - TSCA 5α2 - Final significant new use rules: Not listed United States - TSCA 5α2 - Proposed significant new use rules: Not listed

United States - TSCA 5(e) - Substances consent order: Not listed **SARA 311/312 Classification - SKIN IRRITATION**, Category 2

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SARA 311/312 Classification - EYE IRRITATION, Category 2A **SARA 311/312 Classification -** RESPIRATORY SENSITISATION,

Category 1

SARA 311/312 Classification - SKIN SENSITISATION, Category 1 SARA 311/312 Classification - CARCINOGENICITY, Category 1B SARA 311/312 Classification - REPRODUCTIVE TOXICITY, Category

SARA 311/312 Classification - SPECIFIC TARGET ORGAN TOXICITY

- SINGLE EXPOSURE, Respiratory tract irritation, Category 3

SARA 311/312 Classification - Not applicable

Form R - Reporting requirements

Product name	CAS number
2-Oxiranemethanol	556-52-5
Oxirane, 2-(chloromethyl)-	106-89-8

Supplier notification

Product name	CAS number
2-Oxiranemethanol	556-52-5
Oxirane, 2-(chloromethyl)-	106-89-8

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65:

WARNING: This product may contain one or more chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

United States inventory (TSCA : All components are active or exempted.

8b)

International regulations

International lists

: Australia inventory (AIIC): Not determined.

Canada inventory: All components are listed or exempted.

Japan inventory: Not determined.

China inventory (IECSC): All components are listed or exempted.

Korea inventory (KECI): All components are listed or exempted.

New Zealand Inventory (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): Not determined.

United States inventory (TSCA 8b): All components are active or exempted.

Taiwan inventory (TCSI): All components are listed or exempted.

Section 16. Other information

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Hazardous Material Information System III (U.S.A.):

Health	*	2
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Full text of abbreviated H

statements

: Not applicable.

History

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Prepared by : Product Safety Stewardship
Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IAT A = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

 $Log Pow = logarithm \, of \, the \, octanol/water \, partition \, coefficient$

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods by

Rail

UN = United Nations

References : Not available

Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.