SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

EPIKURE[™] Curing Agent 3290

Section 1. Product and company identification

GHS product identifier MSDS Number Product type Material uses		 EPIKURE[™] Curing Agent 3290 K8151 Curing Agent Curing Agent - Epoxy Resin Systems
Manufacturer/Supplier/Impor ter	:	Hexion Inc. 180 East Broad Street Columbus, Ohio 43215 USA
Contact person	:	service@hexion.com
Telephone	:	For additional health and safety or regulatory information, call 1 888 443 9466.
Emergency telephone number	:	For Emergency Medical Assistance Call Health & Safety Information Services 1-866-303-6949
		For Emergency Transportation Information CHEMTREC US Domestic (800) 424-9300 CHEMTREC International (703) 527-3887 CANUTEC CA Domestic (613) 996-6666

Section 2. Hazards identification

Classification of the substance or	:	SKIN CORROSION/IRRITATION - Category 2				
mixture		SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1				
		RESPIRATORY SENSITISATION - Category 1				
		SKIN SENSITISATION - Category 1				
		REPRODUCTIVE TOXICITY - Category 2				
		REPRODUCTIVE TOXICITY - Category 2				
		SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE				
		[eyes] - Category 1				
		SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE				
		[Respiratory tract irritation] - Category 3				
		SPECIFIC TARGET ORGAN TOXICITY - REPEATED				
		EXPOSURE [respiratory tract, kidneys, lungs, liver, skin] - Category				
		1				

GHS label elements

Hazard pictograms

Signal w	ord
Hazard	statements



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:

:

Danger H315 Causes skin irritation. H318 Causes serious eye damage. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H317 May cause an allergic skin reaction. H361f Suspected of damaging fertility. H361d Suspected of damaging the unborn child. H370 Causes damage to organs: (eyes) H335 May cause respiratory irritation. H372 Causes damage to organs through prolonged or repeated exposure: (respiratory tract, kidneys, lungs, liver, skin)

Precautionary statements General Not applicable. : Prevention Obtain special instructions before use. : Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. In case of inadequate ventilation wear respiratory protection. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Response : IF exposed: **IF INHALED:** for breathing. **IF ON SKIN:** Take off contaminated clothing.

Get medical attention if you feel unwell. Call a POISON CENTER or physician. Remove victim to fresh air and keep at rest in a position comfortable Call a POISON CENTER or physician if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or physician. Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. **IF IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage

Store locked up. :

Disposal

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result : None known. **in classification**

Section 3. Composition/information on ingredients

:

:

Substance/mixture

Mixture

Ingredient name	% by weight	CAS number
Polyethylenepolyamine (Proprietary)	5 - 7	
Polyethylenepolyamine #1(Proprietary)	5 - 7	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	:	Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
Skin contact	:	Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim

to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first aid personnel	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	Use an extinguishing agent suitable for the surrounding fire. None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate

For emergency responders	:	ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for containment	and	cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food

and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
Polyethylenepolyamine (Proprietary)		AIHA WEEL (1999-01-01) TWA - TLV and PEL 1 ppm Notes: Absorbed through skin.
Polyethylenepolyamine #1(Proprietary)		NIOSH REL (1994-06-01) TWA - TLV and PEL 4 mg/m3 1 ppm Notes: Absorbed through skin. ACGIH TLV (1994-09-01) TWA 4.2 mg/m3 1 ppm Notes: Absorbed through skin. OSHA PEL 1989 (1989-03-01) TWA 4 mg/m3 1 ppm
Recommended monitoring procedures	:	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used

		when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state Color	:	Liquid Not available
Odor Odor threshold	:	amine. Not available
рН	:	Not determined
Melting point/ Freezing point	:	Not available
Boiling point	:	Not available

Flash point	:	Pensky-Martens Closed Cup: Greater than 93.4 °C (200.1 °F) (ASTM D 93)
Burning time Burning rate Evaporation rate	:	Not available Not available
Evaporation rate Flammability (solid, gas) Lower and upper explosive	:	1 ((n-Butyl acetate=1)) Not available Lower: Not determined
(flammable) limits		Upper: Not determined
Vapor pressure Vapor density	:	Greater than 1 [Air = 1]
Relative density	:	1.02
Solubility Solubility in water	:	Not available Insoluble
Partition coefficient: n- octanol/water	:	Not available
Auto-ignition temperature Decomposition temperature	:	Not available
SADT Viscosity	:	Not available Dynamic: Not available
		Kinematic: Not available

Other information

No additional information.

Section 10. Stability and reactivity

Reactivity	:	Stable under normal conditions.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Avoid exposure - obtain special instructions before use.
Incompatible materials	:	No specific data.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Polyethylenepolyamine (Pro	oprietary)			
	LD50 Oral	Rat	1,716 mg/kg	-
	LD50 Dermal	Rat	1,465 mg/kg	-
Polyethylenepolyamine #1(Proprietary)			
	LD50 Oral	Rat	1,080 mg/kg	-
	LD50 Dermal	Rabbit	1,090 mg/kg	-
Conductor Summany	No.	t available		

Conclusion/Summary

: Not available

Irritation/Corrosion

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Product/ingredient name	Result	Species	Score	Exposure	Observation
Polyethylenepolyamine (Proprietary)	eyes - Moderate irritant	Rabbit		24 hrs	-
	Skin - Severe irritant	Rabbit		24 hrs	-
	eyes - Severe irritant	Rabbit			-
Polyethylenepolyamine #1(Proprietary)	Skin - Moderate irritant	Rabbit			-
Conclusion/Summary		•	•	•	
Skin		R 173.136 &	137 Rabbi	it Moder	ate Skin Irritant
eyes		ailable			
Respiratory	: Not av	ailable			
<u>Sensitization</u>					
Conclusion/Summary					
Skin		vailable			
Respiratory	: Not av	vailable			
<u>Mutagenicity</u>					
Conclusion/Summary	: Not av	ailable			
Carcinogenicity					
Conclusion/Summary	: Not av	vailable			
<u>Reproductive toxicity</u>					
Conclusion/Summary	: Not av	ailable			
Teratogenicity					
Conclusion/Summary	: Not av	ailable			
Specific target organ toxicity (T	
Product/ingredient name	Category		Route of exp	osure Tai	get organs

Polyethylenepolyamine (Proprietary)		
Polyethylenepolyamine	Category 2	nervous system
#1(Proprietary)	Category 3	Respiratory tract irritation

Specific target organ toxicity (rep Product/ingredient name	Cate		Route of exposure	Target organs
Polyethylenepolyamine		-		
(Proprietary)				
Polyethylenepolyamine				
#1(Proprietary)				
Aspiration hazard				
Not available				
Information on likely routes of	:	Not available		
exposure				
Potential acute health effects				
		C	1	
Eye contact Inhalation	:	Causes serious		a allanay on asthma
malation	:		piratory irritation. May caus preathing difficulties if inha	
			n products may cause a heal	
			d following exposure.	
Skin contact	:		ritation. May cause an aller	gic skin reaction.
Ingestion	:		rns to mouth, throat and stor	
<u>Symptoms related to the physical</u> Eye contact	<u>, chemic</u> :		ptoms may include the follo	wing:
		watering		
		redness		
Inhalation	:		ptoms may include the follo	wing:
		respiratory tra	act irritation	
		coughing	han the addition of the second	
		wheezing and asthma	l breathing difficulties	
		reduced fetal	weight	
		increase in fet		
		skeletal malfo		
Skin contact	:	Adverse symp	ptoms may include the follo	wing:
		pain or irritati	ion	
		redness		
		blistering may		
		reduced fetal		
		increase in fet skeletal malfo		
Ingestion	:		ptoms may include the follo	wing.
119-2001	•	stomach pains		willg.
		reduced fetal		
		increase in fet		
		1 1 4 1 10		

skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure		
Potential immediate effects Potential delayed effects	Not available Not available	
Long term exposure		
Potential immediate effects Potential delayed effects	Not available Not available	
Potential chronic health effects		
Conclusion/Summary	Not available	
General	Causes damage to organs through prolonged or repeated Once sensitized, a severe allergic reaction may occur who subsequently exposed to very low levels.	-
Carcinogenicity	No known significant effects or critical hazards.	
Mutagenicity	No known significant effects or critical hazards.	
Teratogenicity	Suspected of damaging the unborn child.	
Developmental effects	No known significant effects or critical hazards.	
Fertility effects	Suspected of damaging fertility.	
Numerical measures of toxicity		

Acute toxicity estimates

Not available

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure			
Polyethylenepolyamine (Proprietary)						
	Acute LC50 33,900 µg/l Fresh water	Aquatic invertebrates. Water flea	48 h			
	Acute EC50 3,700 µg/l Fresh water	Aquatic plants - Green algae	96 h			
Polyethylenepolyamine #1(Prop	prietary)					
	Acute LC50 16 mg/l	Aquatic invertebrates. Daphnia	48 h			
	Acute LC50 53,500 µg/l Fresh water	Aquatic invertebrates. Daphnia	48 h			
	Acute EC50 1,164 mg/l	Aquatic plants - Green algae	72 h			
	Acute EC50 345,600 µg/l Fresh water	Aquatic plants - Algae	96 h			

Conclusion/Summary

: Not available

Persistence/degradability

Conclusion/Summary

Not available

:

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Polyethylenepolyamine (Proprietary)	-1.661.4	-	low
Polyethylenepolyamine	-5.58	0.65 2.80	low
#1(Proprietary)			

Mobility in soil

Soil/water partition coefficient	:	Not available
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International tr Regulatory information	<u>ansport regu</u> UN/NA number	lations Proper shipping name	Classes/*PG	Reportable Quantity (RQ)
CFR		Non-regulated		
TDG		Non-regulated		
IMO/IMDG		Non-regulated		
IATA (Cargo)		Non-regulated		
*PG : Packing g	roup			

Special precautions for user	:	Transport within user's premises: always transport in closed
		containers that are upright and secure. Ensure that persons
		transporting the product know what to do in the event of an accident
		or spillage.

Section 15. Regulatory information

United States

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None required.
		United States - TSCA 5a2 - Final significant new use rules: Not listed
		United States - TSCA 5a2 - Proposed significant new use rules: Not
		listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		SARA 311/312 Classification - Immediate (acute) health hazard, Delayed
		(chronic) health hazard

California Prop. 65:

This product does not require a Safe Harbor warning under California Prop. 65.

United States inventory (TSCA	:	All components are active or exempted.
8b)		

International regulations

International lists: Australia inventory (AICS): All components are listed or exempted.
Canada inventory: All components are listed or exempted.
Japan inventory: Not determined.
China inventory (IECSC): All components are listed or exempted.
Korea inventory (KECI): All components are listed or exempted.
New Zealand Inventory (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): Not determined.
United States inventory (TSCA 8b): All components are active or exempted.

Section 16. Other information

Hazardous Material Information System III (U.S.A.) :

Health	*	2
Flammability		1
Physical hazards		0

Caution: HMIS[®] ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS[®] ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS[®] ratings are to be used with a fully implemented HMIS[®] program. HMIS[®] is a registered mark of the National Paint & Coatings Association (NPCA). HMIS[®] materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material. For more information on HMIS®

Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Full text of abbreviated H statements	:	Not applicable.
History		
Date of printing Date of issue/Date of revision Date of previous issue Version Prepared by Key to abbreviations		03/26/2021 09/19/2019 03/14/2015 12.1 Product Safety Stewardship ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations
References	:	Not available

Notice to reader

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