

SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

EPON™ Resin 1031

Section 1. Product and company identification

GHS product identifier : EPON™ Resin 1031
MSDS Number : K1631
Product type : Epoxy Resin
Material uses : Epoxy Based Castings, Coatings and Adhesives

Manufacturer/Supplier/Importer : Hexion Inc.
180 East Broad Street
Columbus, Ohio
43215 USA

Contact person : service@hexion.com

Telephone : For additional health and safety or regulatory information, call
1 888 443 9466.

Emergency telephone number : For Emergency Medical Assistance
Call Health & Safety Information Services
1-866-303-6949

For Emergency Transportation Information
CHEMTREC US Domestic (800) 424-9300
CHEMTREC International (703) 527-3887
CANUTEC CA Domestic (613) 996-6666

Section 2. Hazards identification

Classification of the substance or mixture : COMBUSTIBLE DUSTS

GHS label elements

Signal word : Warning
Hazard statements : May form combustible dust concentrations in air.

Precautionary statements

General : Not applicable.
Prevention : Not applicable.
Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Other hazards which do not result in classification : Unclassified Hazard - Combustible Dust
Combustible dust when finely divided and suspended in air. Fine dust clouds may form explosive mixtures with air. Product can explode if dust cloud is formed and ignited.

Minimize airborne dust. Eliminate all fire/ignition sources including static discharges near product/package. Prevent dust accumulation. Refer to Handling Section 7 of the MSDS for more information.

Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first aid personnel** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use water spray or mist, dry chemical, foam or CO₂.
Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Combustible solid that burns. Fine dust clouds may form explosive mixtures with air.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
 carbon oxides
 acids
 aldehydes

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Minimize airborne dust and eliminate all fire/ignition sources. Clean up spill as soon as possible using procedures described below. Avoid breathing dust. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill : Move containers from spill area. Do not use air hoses for cleaning. Minimize dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Use spark-proof tools and explosion-proof equipment. Vacuums with explosion-proof motors should be used. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid creating dusty conditions and prevent wind dispersal. Do not use air hoses for cleaning. Minimize dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a

chemical disposal area. Use spark-proof tools and explosion-proof equipment. Vacuums with explosion-proof motors should be used. Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

- : Put on appropriate personal protective equipment (see section 8 of SDS). Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material.

COMBUSTIBLE DUST HANDLING PROCEDURES:

Combustible dusts at sufficient concentrations can form explosive mixtures with air. High dust concentrations should be avoided. Follow US NFPA Standard 654, "Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids," UK HSE Guidance HSG 103, approved Codes of Practice (ACOPS) established for Explosive Atmospheres under the ATEX Directive 1999/92/EC for worker protection and ATEX Directive 94/9/EC that regulates equipment and protection systems used in potentially explosive atmospheres or other national guidance on safe handling of combustible dusts. Train workers in the recognition and prevention of hazards associated with combustible dust in the plant.

Minimize airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. Establish good housekeeping practices. Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds. Use continuous suction at points of dust generation to capture and minimize the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimize the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.

Control sources of static electricity. This product or the package itself can accumulate static charges, and static discharge can be a source of ignition. Solids handling systems must be designed in accordance with applicable NFPA standards (including 654 and 77) and other national guidance. Do not empty directly into flammable solvents or in the presence of flammable vapors. The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of

- static charges.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep away from heat, hot surfaces, sparks and flame. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the

following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product., For PPE selection see National Fire Protection Association (NFPA) 2113, Standard on Selection, Care, Use and Maintenance of Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Granules
- Color** : Not available
- Odor** : Not available
- Odor threshold** : Not available
- pH** : Not available
- Melting point/ Freezing point** : 77.2 - 82.8 °C (171.0 - 181.0 °F)
- Boiling point** : Not available
- Flash point** : Not defined for solids
- Burning time** : Not available
- Burning rate** : Not available
- Evaporation rate** : Not available
- Flammability (solid, gas)** : Not available
- Lower and upper explosive (flammable) limits** : **Lower:** Not defined for solids (See MEC)
Upper: Not defined for solids
- Vapor pressure** : Not available
- Vapor density** : Not available
- Relative density** : Not available
- Density** : 1,000 kg/m³
- Solubility** : Not available
- Solubility in water** : Negligible
- Partition coefficient: n-octanol/water** : Not available

Auto-ignition temperature	:	Not available
Decomposition temperature	:	Not available
SADT	:	Not available
Viscosity	:	Dynamic: Not available Kinematic: Not available

Other information

*Minimum Explosive Concentration (MEC)	:	15 - 100 kg/m ³ (typical range)
*Minimum Ignition Energy (MIE)	:	3 - 150 mJ (typical range)
*Minimum Ignition Temperature (MIT)	:	490 - 550 °C (typical range)
*Minimum Ignition Temperature - Layer	:	Not available
*Kst	:	43 - 243 m.b_/s(typical range)
*Pmax	:	349 - 427 psi(typical range)

** These values listed above are only representative values. A resin's characteristics may change depending upon the process and conditions of use at your facility or any changes made to the resin during use, including further grinding or mixing with other products. In order to obtain more specific data for your particular resin as it is used at your facility, we recommend that you conduct your own characterization testing.*

Section 10. Stability and reactivity

Reactivity	:	Stable under normal conditions.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust accumulation. See Section 7 Handling.
Incompatible materials	:	No specific data.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary	:	Not available
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Irritation/Corrosion

Conclusion/Summary

Skin : Not available
eyes : Not available
Respiratory : Not available

Sensitization**Conclusion/Summary**

Skin : Not available
Respiratory : Not available

Mutagenicity

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Not available

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available

Information on likely routes of exposure : Not available

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available
 Potential delayed effects : Not available

Long term exposure

Potential immediate effects : Not available
 Potential delayed effects : Not available

Potential chronic health effects

Conclusion/Summary : Not available

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity**Acute toxicity estimates**

Not available

Section 12. Ecological information

Toxicity

Conclusion/Summary : Not available

Persistence/degradability

Conclusion/Summary : Not available

Bioaccumulative potential

Not available

Mobility in soil

Soil/water partition coefficient (KOC) : Not available
 Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations
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Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental

protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International transport regulations

Regulatory information	UN/NA number	Proper shipping name	Classes/*PG	Reportable Quantity (RQ)
CFR		Non-regulated		
TDG		Non-regulated		
IMO/IMDG		Non-regulated		
IATA (Cargo)		Non-regulated		

*PG : Packing group

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

U.S. Federal regulations : **United States - TSCA 12(b) - Chemical export notification:** None required.
United States - TSCA 5a2 - Final significant new use rules: Not listed
United States - TSCA 5a2 - Proposed significant new use rules: Not listed
United States - TSCA 5(e) - Substances consent order: Not listed
SARA 311/312 Classification - Not applicable.

California Prop. 65:

WARNING: This product may contain one or more chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

United States inventory (TSCA 8b) : All components are active or exempted.

International regulations

International lists :

- Australia inventory (AICS)**: All components are listed or exempted.
- Canada inventory**: All components are listed or exempted.
- Japan inventory**: All components are listed or exempted.
- China inventory (IECSC)**: All components are listed or exempted.
- Korea inventory (KECI)**: All components are listed or exempted.
- New Zealand Inventory (NZIoC)**: Not determined.
- Philippines inventory (PICCS)**: All components are listed or exempted.
- United States inventory (TSCA 8b)**: All components are active or exempted.
- Taiwan inventory (TCSI)**: All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System III (U.S.A.) :

Health	*	1
Flammability		3
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Full text of abbreviated H statements : Not applicable.

History

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Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- UN = United Nations

References : Not available

Notice to reader

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