

Version 6.5	Revision Date: 11/06/2020	SDS Number: 1331647-0003	Date of last issue: 09/22/2020 9 Date of first issue: 02/27/2017						
SECTIC	SECTION 1. IDENTIFICATION								
Pro	oduct name	: DryFilm 20	00/IPA						
Pro	oduct code	: D1233982	I						
SD	S-Identcode	: 13000028	496						
Ма	nufacturer or supplier's	details							
Co	mpany name of supplier	: The Chem	ours Company FC, LLC						
Ad	Address		et Street , DE 19801 United States of America (USA)						
Te	ephone	: 1-844-773-	CHEM (outside the U.S. 1-302-773-1000)						
Err	Emergency telephone		nergency: 1-866-595-1473 (outside the U.S. 1-302- ; Transport emergency: +1-800-424-9300 (outside -703-527-3887)						
Re	commended use of the o	chemical and re	strictions on use						
Re	commended use	: Dry lubrica	nt						
Re	strictions on use	Do not use tions involv internal boo written agro	tional users only., For industrial use only. or resell Chemours <sup>™</sup> materials in medical applica- ing implantation in the human body or contact with dy fluids or tissues unless agreed to by Seller in a eement covering such use. For further information, tact your Chemours representative.						

#### SECTION 2. HAZARDS IDENTIFICATION

# GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	: Category 2
Eye irritation	: Category 2A
Specific target organ toxicity - single exposure	: Category 3
GHS label elements Hazard pictograms	
Signal Word	: Danger



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Hazar	d Statements	H319 Causes s	mmable liquid and vapor. erious eye irritation. e drowsiness or dizziness.				
Precautionary Statements		es No smokir P233 Keep con P241 Use explo equipment. P242 Use only P243 Take pred P261 Avoid bre P264 Wash ski P271 Use only	ay from heat, sparks, open flame and hot surfac- ig. tainer tightly closed. osion-proof electrical, ventilating and lighting non-sparking tools. cautionary measures against static discharge. athing mist or vapors. In thoroughly after handling. outdoors or in a well-ventilated area. tective gloves, eye protection and face protec-				
		all contaminate P304 + P340 + and keep comfo unwell. P305 + P351 + for several minu- to do. Continue	P353 IF ON SKIN (or hair): Take off immediately d clothing. Rinse skin with water. P312 IF INHALED: Remove person to fresh air ortable for breathing. Call a doctor if you feel P338 IF IN EYES: Rinse cautiously with water utes. Remove contact lenses, if present and easy rinsing. eye irritation persists: Get medical attention.				
		<b>Storage:</b> P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.					
		<b>Disposal:</b> P501 Dispose o disposal plant.	P501 Dispose of contents and container to an approved waste				

#### Other hazards

The thermal decomposition vapors of fluorinated plastics may cause polymer fume fever with flulike symptoms in humans, especially when smoking contaminated tobacco. Vapors may form explosive mixture with air.

#### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

#### Components

Chemical name	CAS-No.	Concentration (% w/w)				
Propan-2-ol	67-63-0	>= 70 - < 90				

Actual concentration is withheld as a trade secret

#### **SECTION 4. FIRST AID MEASURES**



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Gene	General advice		In the case of accident or if you feel unwell, seek medical ac vice immediately. When symptoms persist or in all cases of doubt seek medic advice.				
lf inha	aled	:	If inhaled, remove Get medical atter	e to fresh air. tion if symptoms occur.			
In cas	In case of skin contact		In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.				
In cas	In case of eye contact		In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lens, if worn. Get medical attention.				
lf swa	If swallowed		If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur. Rinse mouth thoroughly with water.				
and e	Most important symptoms and effects, both acute and delayed		Inhalation may provoke the following symptoms: Dizziness Drowsiness Eye contact may provoke the following symptoms Irritation Causes serious eye irritation. May cause drowsiness or dizziness.				
Prote	ction of first-aiders	:	: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).				
Notes	s to physician	:	: Treat symptomatically and supportively.				

#### SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media :	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing : media	High volume water jet
Specific hazards during fire : fighting	Do not use a solid water stream as it may scatter and spread fire. Flash back possible over considerable distance. Vapors may form explosive mixtures with air. Exposure to combustion products may be a hazard to health.
Hazardous combustion prod- : ucts	Carbon oxides Hydrogen fluoride carbonyl fluoride



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				potentially toxic flu aerosolized partic	uorinated compounds ulates			
	Specific extinguishing meth- ods		:	Use extinguishing measures that are appropriate to local ci cumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to so. Evacuate area.				
	Special protective equipment for fire-fighters			In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.				
SECTI	ION 6.	ACCIDENTAL RELE	ASE	EMEASURES				
tiv	Personal precautions, protec- tive equipment and emer- gency procedures		:	Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Follow safe handling advice (see section 7) and personal tective equipment recommendations (see section 8).				
E	Environmental precautions		:	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g., by containme oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillage cannot be contained.				
	Methods and materials for containment and cleaning up		:	Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapors/mists with a wate jet. For large spills, provide diking or other appropriate conta ment to keep material from spreading. If diked material of pumped, store recovered material in appropriate contain Clean up remaining materials from spill with suitable abs bent. Local or national regulations may apply to releases and sal of this material, as well as those materials and items ployed in the cleanup of releases. You will need to deter which regulations are applicable. Sections 13 and 15 of this SDS provide information rega certain local or national requirements.				

#### SECTION 7. HANDLING AND STORAGE

Technical measures	:	See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
Local/Total ventilation	:	If sufficient ventilation is unavailable, use with local exhaust ventilation. Use explosion-proof electrical, ventilating and lighting equip-

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Advice on safe handling		:	Wash skin thorou Handle in accorda		
				sessment Non-sparking too Keep container tig Keep away from I other ignition sou Take precautiona	s should be used.
C	Conditio	ons for safe storage	:	Store locked up. Keep tightly close Keep in a cool, w Store in accordan	abeled containers. d. ell-ventilated place. ice with the particular national regulations. neat and sources of ignition.
Ν	Materia	ls to avoid	:	Strong oxidizing a Organic peroxide Flammable solids Pyrophoric liquids Pyrophoric solids Self-heating subs	S
	Further	information on stor- pility	:	Do not freeze.	

#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
Propan-2-ol	67-63-0	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
		TWA	400 ppm 980 mg/m³	NIOSH REL
		ST	500 ppm 1,225 mg/m³	NIOSH REL
		TWA	400 ppm	OSHA Z-1



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			980 mg/m³	

#### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
Hydrofluoric acid	7664-39-3	TWA	3 ppm 2.5 mg/m <sup>3</sup>	NIOSH REL
		С	6 ppm 5 mg/m³	NIOSH REL
		TWA	3 ppm	OSHA Z-2
		TWA	0.5 ppm (Fluorine)	ACGIH
		С	2 ppm (Fluorine)	ACGIH
Carbonyl difluoride	353-50-4	TWA	2 ppm	ACGIH
		STEL	5 ppm	ACGIH
		ST	5 ppm 15 mg/m³	NIOSH REL
		TWA	2 ppm 5 mg/m <sup>3</sup>	NIOSH REL
Carbon dioxide	124-38-9	TWA	5,000 ppm	ACGIH
		STEL	30,000 ppm	ACGIH
		TWA	5,000 ppm 9,000 mg/m <sup>3</sup>	OSHA Z-1
		TWA	5,000 ppm 9,000 mg/m <sup>3</sup>	NIOSH REL
		ST	30,000 ppm 54,000 mg/m <sup>3</sup>	NIOSH REL
Carbon monoxide	630-08-0	TWA	25 ppm	ACGIH
		TWA	35 ppm 40 mg/m <sup>3</sup>	NIOSH REL
		С	200 ppm 229 mg/m <sup>3</sup>	NIOSH REL
		TWA	50 ppm 55 mg/m <sup>3</sup>	OSHA Z-1

#### **Biological occupational exposure limits**

:

Components	CAS-No.	Control parameters	Biological specimen	Sam- pling time	Permissible concentra- tion	Basis
Propan-2-ol	67-63-0	Acetone	Urine	End of shift at end of work- week	40 mg/l	ACGIH BEI

Engineering measures

Processing may form hazardous compounds (see section 10).

Minimize workplace exposure concentrations.

If sufficient ventilation is unavailable, use with local exhaust



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			ventilation. Use explosion-pro equipment.	oof electrical, ventilating and lighting
Pers	onal protective equipm	ent		
Resp	biratory protection	:	maintain vapor ex concentrations are unknown, appropri Follow OSHA resp use NIOSH/MSH/ by air purifying res dous chemical is l respirator if there exposure levels a	exhaust ventilation is recommended to posures below recommended limits. Where e above recommended limits or are riate respiratory protection should be worn. birator regulations (29 CFR 1910.134) and A approved respirators. Protection provided spirators against exposure to any hazar- imited. Use a positive pressure air supplied is any potential for uncontrolled release, re unknown, or any other circumstance g respirators may not provide adequate
Hand	d protection			
Ν	laterial	:	Chemical-resistar	it gloves
R	emarks	:	on the concentrati time is not determ For special applic sistance to chemic ves with the glove is flammable, which	protect hands against chemicals depending ion specific to place of work. Breakthrough ined for the product. Change gloves often! ations, we recommend clarifying the re- cals of the aforementioned protective glo- manufacturer. Take note that the product ch may impact the selection of hand protec- before breaks and at the end of workday.
Eye	protection	:	Wear the following Safety goggles	g personal protective equipment:
Skin	and body protection	:	resistance data ar potential. Wear the following If assessment der atmospheres or fla protective clothing Skin contact must	e protective clothing based on chemical nd an assessment of the local exposure g personal protective equipment: nonstrates that there is a risk of explosive ash fires, use flame retardant antistatic g. be avoided by using impervious protective aprons, boots, etc).
Hygi	ene measures	:	eye flushing syste king place. When using do no	emical is likely during typical use, provide oms and safety showers close to the wor- ot eat, drink or smoke. ed clothing before re-use.

#### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

: liquid



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	Color		:	white, translucen	t
	Odor		:	alcohol-like, char	acteristic
	Odor T	hreshold	:	No data available	9
	рН		:	4 - 7	
	Melting	point/freezing point	:	-128 °F / -89 °C	
	Initial b range	oiling point and boiling	:	180 °F / 82 °C	
	Flash p	point	:	54 °F / 12 °C	
	Evapor	ration rate	:	No data available	9
	Flamm	ability (solid, gas)	:	Not applicable	
	Flamm	ability (liquids)	:	Ignitable (see flas	sh point)
		explosion limit / Upper ability limit	:	12.0 %(V)	
		explosion limit / Lower ability limit	:	2.0 %(V)	
	Vapor	pressure	:	44 hPa (68 °F / 2	0 °C)
	Relativ	e vapor density	:	2.07 (Air = 1.0)	
	Relativ	e density	:	0.89 (72 °F / 22 °	°C)
	Solubil Wat	ity(ies) ter solubility	:	partly soluble	
	Partitio octano	n coefficient: n- I/water	:	Not applicable	
	Autoigr	nition temperature	:	750 °F / 399 °C	
	Decom	position temperature	:	572 °F / 300 °C	
	Viscosi Visc	ity cosity, kinematic	:	No data available	
	Explos	ive properties	:	Not explosive	



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O	kidizing properties	:	The substance o	r mixture is not classified as oxidizing.	
Pa	Particle size		Not applicable		
SECTI	ON 10. STABILITY AND RE	EAC	ΤΙVΙΤΥ		
Re	eactivity	:	Not classified as	a reactivity hazard.	
Cł	Chemical stability		Stable under normal conditions.		
Pc tio	ossibility of hazardous reac- ns	:	Vapors may form Can react with st	e liquid and vapor. a explosive mixture with air. rong oxidizing agents. mposition products will be formed at elevated	
Co	onditions to avoid	:	Heat, flames and	sparks.	
Inc	compatible materials	:	Oxidizing agents		
	azardous decomposition p ermal decomposition	orod :	ucts Hydrofluoric acid Carbonyl difluorid Carbon dioxide Carbon monoxide	de	

#### SECTION 11. TOXICOLOGICAL INFORMATION

#### Information on likely routes of exposure

Inhalation Skin contact Ingestion Eye contact

#### Acute toxicity

Not classified based on available information.

#### Components:

#### Propan-2-ol:

Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 25 mg/l Exposure time: 6 h Test atmosphere: vapor
Acute dermal toxicity	:	LD50 (Rabbit): > 5,000 mg/kg

#### Skin corrosion/irritation

Not classified based on available information.



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<u>Com</u>	ponents:			
Prop	an-2-ol:			
Spec Resu	ies	:	Rabbit No skin irritation	
	ous eye damage/eye es serious eye irritatio		on	
	ponents:			
Prop	an-2-ol:			
Spec Resu		:	Rabbit Irritation to eyes	, reversing within 21 days
Resp	iratory or skin sens	itizatio	n	
Skin	sensitization			
Not c	lassified based on av	ailable	information.	
-	<b>iratory sensitization</b> lassified based on av		information.	
<u>Com</u>	ponents:			
Prop	an-2-ol:			
Test Route Spec Meth Resu	es of exposure ies od		Buehler Test Skin contact Guinea pig OECD Test Gui negative	deline 406
Gern	n cell mutagenicity			
	lassified based on av	ailable	information.	
<u>Com</u>	ponents:			
Prop	an-2-ol:			
Geno	otoxicity in vitro	:	Test Type: Bact Result: negative	erial reverse mutation assay (AMES)
			Test Type: In vit Result: negative	ro mammalian cell gene mutation test
Geno	otoxicity in vivo	:	cytogenetic assa Species: Mouse	te: Intraperitoneal injection

Not classified based on available information.



rsion	Revision Date: 11/06/2020	SDS Number: 1331647-00039	Date of last issue: 09/22/2020 Date of first issue: 02/27/2017				
<u>Comp</u>	onents:						
Specie Applic	ation Route ure time d	: Rat : inhalation (vap : 104 weeks : OECD Test Gu : negative					
IARC			ent at levels greater than or equal to 0.1% is r confirmed human carcinogen by IARC.				
OSHA		No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.					
NTP		No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.					
•	ductive toxicity	ailable information.					
Comp	onents:						
Propa	n-2-ol:						
-	s on fertility	: Test Type: Two Species: Rat Application Ro Result: negativ					
Effects	s on fetal developme	nt : Test Type: Em Species: Rat Application Ro Result: negativ					
	<b>-single exposure</b> ause drowsiness or c	lizzinges					
	onents:						
	n-2-ol:	: May cause dro	wsiness or dizziness.				
	-repeated exposure assified based on ava						
Repea	ated dose toxicity						
<u>Comp</u>	onents:						
Specie NOAE Applic		: Rat : 12.5 mg/l : inhalation (vap : 104 Weeks	or)				



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las (fathead minnow)): 9,640 m
Vater flea)): > 10,000 mg/l
ida): > 1,050 mg/l
9
2.23BOD/COD: 53 %

Waste from residues	:	Dispose of in accordance with local regulations.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty containers retain residue and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or ex-

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			of ignition. They	ainers to heat, flame, sparks, or other sources may explode and cause injury and/or death. specified: Dispose of as unused product.
SECTION	I 14. TRANSPORT INFO	RM	ATION	
Inter	national Regulations			
Prop Class	umber er shipping name s ing group		UN 1219 ISOPROPANO 3 II 3	L SOLUTION
UN/II Prop Class Pack Labe Pack aircra Pack	ing group ls ing instruction (cargo		UN 1219 Isopropanol sol 3 II Flammable Liqu 364 353	
UN n	<b>G-Code</b> number er shipping name	:	UN 1219 ISOPROPANO	L SOLUTION
Labe EmS	ing group		3 II 3 F-E, S-D no	

SDS Number:

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### **Domestic regulation**

<b>49 CFR</b> UN/ID/NA number Proper shipping name	:	UN 1219 Isopropanol SOLUTION
Class Packing group Labels ERG Code Marine pollutant	:	3 II FLAMMABLE LIQUID 129 no

#### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.



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#### SECTION 15. REGULATORY INFORMATION

#### **CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

#### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	Serious eye dama	s, aerosols, liquids, or age or eye irritation gan toxicity (single or	,
SARA 313 :	The following components are subject to reporting levels es- tablished by SARA Title III, Section 313:		
	Propan-2-ol	67-63-0	>= 70 - < 90 %
Volatile organic compounds (VOC) content	VOC content: 719.2 g/l Remarks: less exempt		
	VOC content: 719.2 g/l Remarks: as packaged		

#### **US State Regulations**

#### Pennsylvania Right To Know

Propan-2-ol Fluoropolymer 67-63-0 Trade secret

#### California Prop. 65

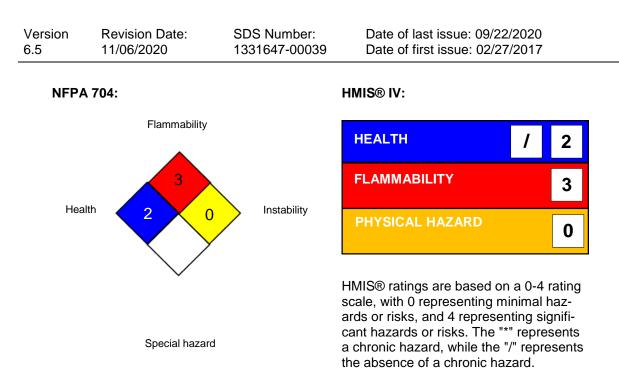
WARNING: This product can expose you to chemicals including Pentadecafluorooctanoic acid, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. Note to User: This product is not made with PFOA nor is PFOA intentionally present in the product; however, it is possible that PFOA may be present as an impurity at background (environmental) levels.

California List of Hazardous Substances	
Propan-2-ol	67-63-0
California Permissible Exposure Limits for Chemical Contaminants	
Propan-2-ol	67-63-0

#### **SECTION 16. OTHER INFORMATION**

**Further information** 





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For further information contact the local Chemours office or nominated distributors.

ACGIH ACGIH BEI NIOSH REL OSHA Z-1	:	USA. ACGIH Threshold Limit Values (TLV) ACGIH - Biological Exposure Indices (BEI) USA. NIOSH Recommended Exposure Limits USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-2	:	USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
ACGIH / C	:	Ceiling limit
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
NIOSH REL / C	:	Ceiling value not be exceeded at any time.
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-2 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organiza-



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tion; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan): ISO - International Organisation for Standardization: KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG -United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet		Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen- cy, http://echa.europa.eu/
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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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