

SAFETY DATA SHEET



Opteon™ SF80 Specialty Fluid

Version 5.1 Revision Date: 08/18/2020 SDS Number: 2276241-00016 Date of last issue: 06/02/2020
Date of first issue: 12/06/2017

SECTION 1. IDENTIFICATION

Product name : Opteon™ SF80 Specialty Fluid
Product code : D15440904
SDS-Identcode : 130000144304

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC
Address : 1007 Market Street
Wilmington, DE 19801 United States of America (USA)
Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)
Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use


Recommended use : Cleaning agent
Restrictions on use : For use in industrial installations only., Do not use product for anything outside of the above specified uses

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Eye irritation : Category 2B
Specific target organ toxicity : Category 3
- single exposure

GHS label elements

Hazard pictograms : 

Signal Word : Warning
Hazard Statements : H320 Causes eye irritation.
H336 May cause drowsiness or dizziness.
Precautionary Statements : **Prevention:**
P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.

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P271 Use only outdoors or in a well-ventilated area.

Response:

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical attention.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents and container to an approved waste disposal plant.

Other hazards

In use, may form flammable/explosive vapor-air mixture.

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Trans-Dichloroethylene	156-60-5	>= 90 - <= 100

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : In case of contact, immediately flush skin with plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.

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- Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : May cause cardiac arrhythmia.
Causes eye irritation.
May cause drowsiness or dizziness.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).
- Notes to physician : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.
-

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : None known.
- Specific hazards during fire fighting : Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Carbon oxides
Chlorine compounds
Hydrogen fluoride
carbonyl fluoride
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.
-

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
- Environmental precautions : Avoid release to the environment.
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Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g., by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust ventilation.
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid breathing mist or vapors.
Do not swallow.
Do not get in eyes.
Wash skin thoroughly after handling.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Do not expose drums to direct heat or temperature above 46°C (115°F) to avoid pressurizing and possibly distorting the drums.
Material should not be dispensed by pouring from pail/drum shipping containers containing 5 gallons or more. The use of a drum pump is recommended for dispensing from pail/drum shipping containers with 5 gallons or more, except for smaller containers where adequate ventilation can be used to manage the exposure.
Keep in properly labeled containers.

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Store locked up.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.

Materials to avoid : No special restrictions on storage with other products.

Recommended storage temperature : < 115 °F / < 46 °C

Further information on storage stability : Keep away from direct sunlight.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Trans-Dichloroethylene	156-60-5	TWA	200 ppm	ACGIH

Engineering measures : Minimize workplace exposure concentrations.
If sufficient ventilation is unavailable, use with local exhaust ventilation.
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material : Chemical-resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Take note that the product is flammable, which may impact the selection of hand protec-

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- tion. Wash hands before breaks and at the end of workday.
- Eye protection : Wear the following personal protective equipment:
Safety goggles
- Skin and body protection : Wear the following personal protective equipment:
If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic protective clothing.
- Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
-

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Color : clear, colorless
- Odor : slight
- Odor Threshold : No data available
- pH : 7
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : 117 °F / 47 °C
- Flash point : does not flash
- Evaporation rate : No data available
- Flammability (solid, gas) : Not applicable
- Flammability (liquids) : Not applicable
- Upper explosion limit / Upper flammability limit : Upper flammability limit
15.25 %(V)
- Lower explosion limit / Lower flammability limit : Lower flammability limit
7.25 %(V)
- Vapor pressure : 447 hPa
- Relative vapor density : 1.71

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Density : 1.29 g/cm³

Solubility(ies)
Water solubility : No data available

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, kinematic : 0.42 mm²/s

Explosive properties : In use may form flammable/explosive vapor-air mixture.

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Vapors may form flammable mixture with air
In use may form flammable/explosive vapor-air mixture.

Conditions to avoid : None known.

Incompatible materials : None.

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Components:

Trans-Dichloroethylene:

Acute oral toxicity : LD50 (Rat): 7,902 mg/kg

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Method: OECD Test Guideline 420

Acute inhalation toxicity : LC50 (Rat): 95.5 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403

Lowest observed adverse effect concentration (Dog): 250000 ppm
Test atmosphere: gas

Cardiac sensitisation threshold limit (Dog): 991,309 mg/m³
Test atmosphere: gas

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation

Not classified based on available information.

Components:

Trans-Dichloroethylene:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Mild skin irritation

Serious eye damage/eye irritation

Causes eye irritation.

Components:

Trans-Dichloroethylene:

Species : Rabbit
Result : Irritation to eyes, reversing within 7 days
Method : OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Components:

Trans-Dichloroethylene:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

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Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Ingestion
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Trans-Dichloroethylene:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Inhalation
Method: OECD Test Guideline 414
Result: negative

STOT-single exposure

May cause drowsiness or dizziness.

Components:

Trans-Dichloroethylene:

Assessment : May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified based on available information.

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Components:

Trans-Dichloroethylene:

Routes of exposure : Inhalation
Assessment : No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Routes of exposure : Ingestion
Assessment : No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

Repeated dose toxicity

Components:

Trans-Dichloroethylene:

Species : Rat, male and female
NOAEL : 4000 ppm
LOAEL : > 4000 ppm
Application Route : Inhalation
Exposure time : 90 Days
Method : OECD Test Guideline 413

Species : Rat, male and female
NOAEL : 3,210 mg/kg
LOAEL : > 3,210 mg/kg
Application Route : Ingestion
Exposure time : 98 Days
Method : OECD Test Guideline 408

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Trans-Dichloroethylene:

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 135 mg/l
Exposure time: 96 h
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 220 mg/l
Exposure time: 48 h
Method: EPA-660/3-75-009

Toxicity to algae/aquatic plants : EbC50 (Pseudokirchneriella subcapitata (green algae)): 36.36 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 201

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Persistence and degradability

Components:

Trans-Dichloroethylene:

Biodegradability : Result: not rapidly degradable
Method: OECD Test Guideline 301D

Bioaccumulative potential

Components:

Trans-Dichloroethylene:

Partition coefficient: n-octanol/water : log Pow: 2.06

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.
Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(Trans-Dichloroethylene)
Class : 9

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Packing group : III
Labels : CLASS 9
ERG Code : 171
Marine pollutant : no
Remarks : THE ABOVE INFORMATION ONLY APPLIES TO PACKAGE SIZES WHERE THE HAZARDOUS SUBSTANCE MEETS THE REPORTABLE QUANTITY.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Trans-Dichloroethylene	156-60-5	1000	1057
1,2-Butylene oxide	106-88-7	100	117096

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Trans-Dichloroethylene	156-60-5
Methoxytridecafluoroheptene isomers	Not Assigned
1,2-Butylene oxide	106-88-7

California List of Hazardous Substances

Trans-Dichloroethylene	156-60-5
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Additional regulatory information

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene 692-49-9

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.10830

This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

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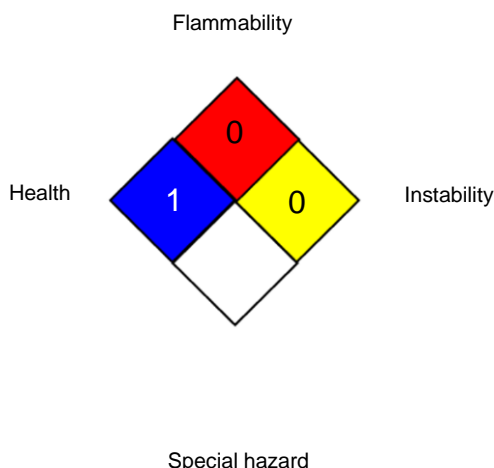
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SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	1
FLAMMABILITY		0
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH / TWA : 8-hour, time-weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable

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Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 08/18/2020

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8