



1. CHEMICAL PRODUCT/COMPANY IDENTIFICATION

Name: MS-772
Vertrel MCA Plus
Heavy Duty Solvent & Flux Remover

Product Use: Cleaning Solvent & Flux Remover
for electronic assemblies.

MANUFACTURER/DISTRIBUTOR:

Miller-Stephenson Chemical
55 Backus Ave
Danbury, Conn. 06810 USA
(203) 743-4447

Emergency Phone Number:
(800) 424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

Serious Eye Damage/Irritation: Category 2B.
Specific Target Organ Toxicity (single exposure): Category 3.

Label elements:

Signal word

Warning

Pictogram



Hazard Statements

Causes eye irritation.
May cause drowsiness or dizziness.

Prevention Statements

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Call a POISON CENTER or doctor/ physician if you feel unwell
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/ attention.
Store in a well-ventilated place. Keep container tightly closed.
Dispose of contents/ container to an approved waste disposal plant.

Other Hazards

In use, may form flammable/explosive vapor-air mixture. Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Rapid evaporation of the product may cause frostbite. Misuse or intentional inhalation abuse may lead to death without warning symptoms, due to cardiac effects.

3. INGREDIENTS

<u>Material (s)</u>	<u>CAS No.</u>	<u>Approximate %</u>
1,1,1,2,2,3,4,5,5,5-Decafluoropentane	138495-42-8	40 - 55
Trans,1,2-Dichloroethylene	156-60-5	30 - 50
Cyclopentane	287-92-3	1 - 5
n-Pentane	109-66-0	< 1

4. FIRST AID MEASURES

Inhalation: If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Eye: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation develops.

Skin: Flush skin with plenty of water after contact. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.

Oral: If swallowed, do not induce vomiting. Rinse mouth thoroughly with water. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms/effects, acute and delayed: May cause cardiac arrhythmia.

Skin contact may provoke the following symptoms: Dermatitis, Discomfort, Pain, Redness, Rash, Itching, Swelling of tissue, Eye damage

Eye contact may provoke the following symptoms: Irritation, Pain, Tearing, Swelling of tissue, Redness, Impairment of vision, Discomfort

Inhalation may provoke the following symptoms: Eye damage

Effects of breathing high concentrations of vapor may include: Tiredness, Drowsiness, Central nervous system effects, Convulsions

Adverse effects from repeated inhalation may include central nervous system effects

Ingestion may provoke the following symptoms: Lack of coordination, Narcosis, Eye damage

Aspiration may cause pulmonary edema and pneumonitis.

Causes eye irritation.

May cause drowsiness or dizziness.

Notes to Physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Flammability: This product is not flammable. Does not flash. Method: ASTM D 93

Suitable Extinguishing Media: Water spray, Alcohol-resistant foam, Dry chemical, Carbon dioxide (CO₂)

Unsuitable extinguishing media: None known.

Special hazards: Vapors may form explosive mixture with air. Exposure to combustion products may be hazardous to health. Hazardous combustion products: Hydrogen fluoride, Carbonyl fluoride, Carbon oxides, Chlorine compounds.

Special Fire Fighting Instruction: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

Further information: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Evacuate personnel to safe areas. Cool containers with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

6. ACCIDENTAL RELEASE MEASURES

Safeguards (Personnel): Evacuate personnel to safe area. Ventilate area, especially low or enclosed places where heavy vapors might collect. In case of insufficient ventilation, wear suitable respiratory equipment.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Spill Cleanup: Contain spillage, and then collect with inert absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations.

7. HANDLING AND STORAGE

Handling: Vapors are heavier than air and accumulate in low areas. Use only with adequate ventilation. Use only in an area equipped with explosion-proof exhaust ventilation if advised by assessment of the local exposure potential. Do not eat, drink, or smoke. Do not swallow. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling.

Storage Conditions: Store tightly sealed in a clean, dry place, and well-ventilated place. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Do not store in temperatures that exceed 115°F/46°C, because the containers could leak or rupture from pressure and expansion. Take care to prevent spills, waste and minimize release to the environment.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<u>Exposure Limits:</u>	<u>TLV (ACGIH)</u>	<u>PEL (OSHA)</u>
1,1,1,2,2,3,4,5,5,5-Decafluoropentane	Not Established	Not Established
Trans,1,2-Dichloroethylene	200 ppm, TWA	200 ppm, 8 Hr. TWA
Cyclopentane	600 ppm, TWA	600 ppm, 8 Hr. TWA
n-Pentane	1000 ppm, TWA	1000 ppm, TWA

Respiratory Protection: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Eye Protection: Avoid eye contact. Use chemical goggles or safety glasses with side shields.

Skin Protection: Avoid contact with skin. Use gloves impervious to this material (eg. Viton) when prolonged or frequently repeated contact occurs. For special applications, we recommend clarifying the resistance to chemicals of the afore mentioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often.

Hygiene measures: Do not eat, drink or smoke when using this product. Do not breathe vapors or spray mist. Avoid contact with skin, eyes, or clothing. Wash exposed areas thoroughly with soap and water.

9. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: 100°F/38°C

Percent Volatile by Volume: 100

Density: 1.33 g/cc @ 77°F/25°C

Vapor Pressure: 460 mmHg @ 77°F/25°C

Vapor Density (Air=1): 4.7

Solubility in H₂O: Slightly soluble

pH Information: Neutral

Evaporation Rate (CC14=1): N.A.

Form: Liquid

Appearance: Clear & Colorless

Color: Colorless

Odor: Ether-like

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Vapors may form explosive mixture with air. In use may form flammable /explosive vapor-air mixture.

Material and Conditions to Avoid: None known.

Decomposition: No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

1,1,1,2,2,3,4,5,5,5-Decafluoropentane

Information on likely routes of exposure: Inhalation, Skin contact, Ingestion, Eye contact

Acute Toxicity: Not classified based on available information.

Skin Corrosion/Irritation: Not classified based on available information.

Serious Eye Irritation/ Eye Irritation: Not classified based on available information.

Skin Sensitization: Not classified based on available information.

Respiratory Sensitization: Not classified based on available information

Germ Cell Mutagenicity: Not classified based on available information.

Carcinogenicity: Not classified based on available information.

Reproductive toxicity: Not classified based on available information.
STOT-single exposure: Not classified based on available information.
STOT-repeated exposure: Not classified based on available information.
Aspiration toxicity: Not classified based on available information.

Trans-1,2-Dichloroethylene

Acute Oral: LD50: 7902 mg/kg in rats
Acute Dermal: LD50: > 5,000 mg/kg in rabbits
Acute Inhalation: 4 hour LC50: 95.4 mg/l in rats. Test atmosphere: vapor. Method: OECD Test Guideline 403
Skin Corrosion/Irritation: Mild skin irritation in rabbits
Serious Eye Irritation/ Eye Irritation: Mild eye irritation in rabbits. Reversing within 7 days.
Skin Sensitization: No data available
Respiratory Sensitization: No data available
Germ Cell Mutagenicity: Evidence does not support classification of a germ cell mutagen.
Carcinogenicity: Not classified based on available information.
Reproductive toxicity: Not classified based on available information.
STOT-single exposure: May cause drowsiness and dizziness.
STOT-repeated exposure: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.
Aspiration toxicity: Not classified based on available information.

Cyclopentane

Acute Oral: LD50: > 5,000mg/kg, Rat
Acute Inhalation: 4 hour LC50: 25.3 mg/l, Rat
Skin Corrosion/Irritation: No skin irritation in rabbits. Repeated exposure may cause skin dryness or cracking.
Serious Eye Irritation/ Eye Irritation: No eye irritation in rabbits.
Skin sensitization: Does not cause skin sensitization., Guinea pig
Respiratory Sensitization: Not classified based on available information.
Germ Cell Mutagenicity: Not classified based on available information.
Carcinogenicity: Not classified based on available information.
Reproductive toxicity: Not classified based on available information.
STOT-single exposure: May cause drowsiness or dizziness.
STOT-repeated exposure: Not classified based on available information.
Aspiration toxicity: The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

n-Pentane

Acute Oral: LD50: > 2,000mg/kg, Rat
Acute Inhalation: 4 hour LC50: 25.3 mg/l, Rat
Skin Corrosion/Irritation: No skin irritation in rabbits. Repeated exposure may cause skin dryness or cracking.
Serious Eye Irritation/ Eye Irritation: No eye irritation in rabbits.
Skin sensitization: Does not cause skin sensitization., Guinea pig
Respiratory Sensitization: Not classified based on available information.
Germ Cell Mutagenicity: Not classified based on available information.
Carcinogenicity: Not classified based on available information.
Reproductive toxicity: Not classified based on available information.
STOT-single exposure: May cause drowsiness or dizziness.
STOT-repeated exposure: Not classified based on available information.

Aspiration toxicity: The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

12. ECOLOGICAL INFORMATION

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Ecotoxicity: No data available

Persistence and degradability: No data available

Bioaccumulative potential: No data available

Mobility in soil: No data available

Other adverse effects

Results of PBT and vPvB assessment: This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Trans-1,2-Dichloroethylene

96 hour LC50 in *Lepomis macrochirus* (Bluegill sunfish): 135 mg/l

48 hour EC50 in *Daphnia magna* (Water flea): 220 mg/l

72 hour EC50 in *Pseudokirchneriella subcapitata* (Green algae): 36.36 mg/l

Biodegradability: Not readily biodegradable. Method: OECD Test Guideline 301D

Cyclopentane:

48 hour EC50 in *Daphnia magna* (Water flea): 51.15 mg/l

96 hour LC50 in *Oncorhynchus mykiss* (rainbow trout): 29.3 mg/l

72 hour EC50 in *Scenedesmus capricornutum* (fresh water algae): 10.7 mg/l

Biodegradability: Not readily biodegradable. 0% Biodegradation in 28 days. Method: OECD Test Guideline 301F

n- Pentane

48 hour EC50 in *Daphnia magna* (Water flea): 2.7 mg/l

96 hour LC50 in *Oncorhynchus mykiss* (rainbow trout): 4.26 mg/l

72 hour EC50 in *Scenedesmus capricornutum* (fresh water algae): 10.7 mg/l

Biodegradability: Readily biodegradable. 87% Biodegradation in 28 days.

13. DISPOSAL CONSIDERATIONS

If recycling is not practicable, dispose of in compliance with local regulations. Remove to a permitted waste disposal facility.

14. TRANSPORT INFORMATION

U.S. DOT

Not Regulated

IATA

Not Regulated

IMDG

Not Regulated

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA: All ingredients are listed in TSCA inventory.

1,1,1,2,2,3,4,5,5,5-Decafluoropentane (CAS# 138495-42-8) - The United States Environmental Protection Agency has established a Significant New Use Rule (SNUR; 40 CFR 721.5645) for this product. This product contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D.

CERCLA Reportable Quantity: trans-Dichloroethylene, 156-60-5: Component RQ is 1000 lbs; Calculated product RQ is 2222 lbs

SARA 304 Extremely Hazardous Substances Reportable Quantity: This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity: This material does not contain any components with a section 302 EHS RQ.

SARA 311/312 Hazards: Serious eye damage or eye irritation. Specific target organ toxicity (single exposure)

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

State Regulations (U.S.)

California Proposition 65: This product does not contain any chemicals known to the State of California to cause cancer and/or birth defects or other reproductive defects.

16. OTHER INFORMATION

NPCA-HMIS Ratings:

Health - 1
Flammability - 0
Reactivity - 0

Personal Protective rating to be supplied by user depending on the conditions.

FOR INDUSTRIAL USE ONLY

REVISION DATE: OCTOBER 2018

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user.