



1. CHEMICAL PRODUCT/COMPANY IDENTIFICATION

Name: MS-477C
D0607B
Acrylic Conformal Coating

Product Use: Conformal Coating

MANUFACTURER/DISTRIBUTOR:

Miller-Stephenson Chemical
55 Backus Ave.
Danbury, Conn. 06810 USA
(203) 743-4447

Emergency Phone Number:
(800) 424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

- Acute toxicity, inhalation: Category 4
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 2A.
- Skin Sensitization: Category 1
- Reproductive toxicity: Category 2
- Specific Target Organ Toxicity (single exposure): Category 3
- Specific Target Organ Toxicity (repeated exposure): Category 2
- Aspiration hazard: Category 1
- Hazardous to the aquatic environment, acute hazard: Category 3
- Hazardous to the aquatic environment, long term hazard: Category 3

Label elements:

Signal word

Danger

Pictograms



Hazard Statements

May be fatal if swallowed and entered airways.
Causes skin irritation.
Harmful if inhaled.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause drowsiness or dizziness.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure.
Harmful to aquatic life with long lasting effects.

Precautionary Statements

Do not handle until all safety precautions have been read and understood.
Do not breathe mist/vapors/spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Avoid release to the environment.
Wear eye protection, protective clothing and protective gloves.
Contaminated work clothing should not be allowed out of the workplace.
IF ON SKIN: Wash with plenty of soap and water.
IF SKIN irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash before reuse.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF SWALLOWED: Immediately call POISON CENTER or doctor/physician.
Do NOT induce vomiting.
IF exposed or concerned: Get medical advice/attention.
Call POISON CENTER or doctor/physician if you feel unwell.
Store in a well-ventilated place. Keep container tightly closed.
Dispose of contents/ container in accordance with local, regional, national regulations.

Other Hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse of intentional inhalation abuse may lead to death without warning symptoms, due to cardiac effects.

3. INGREDIENTS

<u>Material (s)</u>	<u>CAS No.</u>	<u>Approximate %</u>
1,1,1,2,2,3,4,5,5,5-Decafluoropentane	138495-42-8	35 – 45
Trans 1,2-dichloroethylene	156-60-5	35 – 45
Toluene	108-88-3	8 – 15
Methyl ethyl ketone	78-93-3	< 5
Solvent naphtha	64742-95-6	< 1

4. FIRST AID MEASURES

Inhalation: Remove patient to fresh air. If not breathing, give artificial respiration. Give oxygen as necessary, if qualified personnel is available. Get medical attention if necessary.

Eye: Flush with a large amount of water for at least 15 minutes, lifting eyelids until no evidence of the chemical remains. Get medical attention. Remove contact lenses, if present and easy to do. Continue to rinse.

Skin: Wash skin with plenty of water for at least 15 minutes. Wash contaminated clothing before use. Get medical attention if necessary.

Oral: Rinse mouth. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER/doctor/physician if you feel unwell.

5. FIRE FIGHTING MEASURES

Flash Point: None

Method: Pensky Martin Closed Cup

Suitable Extinguishing Media: Alcohol resistant foam, Dry chemical powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special hazards: The product is not flammable but may burn at hot temperatures. Gas/vapor are heavier than air. May accumulate in confined spaces, particularly at or below ground level. Product is not explosive. Containers may rupture when exposed to excessive heat. Hazardous reactions will not occur under normal conditions.

Special Fire Fighting Instruction: Do not enter area without personal protective equipment, including respiratory protection. Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus, if necessary. Use water spray and fog for cooling exposed containers. Do not allow run-off from fire-fighting to enter drains or water sources.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Evacuate personnel to safe area. Ventilate area, especially low or enclosed places where heavy vapors might collect. In case of insufficient ventilation, wear suitable respiratory equipment. Use appropriate personal protection equipment. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure area and call for assistance of trained personnel as soon as conditions permit.

Environmental precautions: Prevent material from entering sewers, waterways, or low areas. Should not be released into the environment.

Methods and materials for containment and clean up: Contain spillage, and then collect with inert material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations

7. HANDLING AND STORAGE

Handling: Avoid breathing vapors or mist. Use only with adequate ventilation. Avoid contact with eyes, skin, or clothing. Do not eat, drink or smoke when handling this product. Wash thoroughly after handling. Do not handle until all safety operating conditions are established and maintained.

Storage Conditions: : Store tightly sealed in a clean, dry place, and well ventilated place. Do not store in temperatures that exceed 125°F/52°C. Avoid strong acids, strong bases and strong oxidizers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<u>Exposure Limits:</u>	<u>TLV (ACGIH)</u>	<u>PEL (OSHA)</u>
1,1,1,2,2,3,4,5,5,5-Decafluoropentane	Not Established	Not Established
Trans,1,2-Dichloroethylene	200 ppm TWA	200 ppm 8 Hr. TWA
Toluene	20 ppm TWA	200 ppm 8 Hr. TWA
Methyl ethyl ketone	200 ppm TWA	200 ppm TWA

Use only with adequate ventilation. Vapors are heavier than air posing a hazard of asphyxia if they are trapped in enclosed or low places.

Eye Protection: Wear safety glasses or coverall chemical splash goggles. An eyewash and safety shower should be nearby.

Respiratory Protection: Where there is potential for airborne exposures above the applicable limits, wear NIOSH approved respiratory protection.

Skin Protection: Where there is potential for skin contact have available and wear as appropriate impervious gloves. Protective gloves and chemical splash goggles should be used when handling liquid.

9. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: 113°F/45°C

Percent Volatile by Volume: 93

Density: 1.26 g/cc @ 77°F/25°C

Vapor Pressure: N.A.

Vapor Density (Air=1): N.A.

Solubility in H₂O: Negligible

pH Information: Neutral

Evaporation Rate (CC14=1): N.A.

Form: Liquid

Appearance: Clear to light amber liquid

Color: Colorless to light amber

Odor: Aromatic odor

10. STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical stability: Stable under normal ambient conditions.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Material and Conditions to Avoid: Direct sunlight. Extremely high and low temperatures. Strong acids, Strong bases and Strong oxidizers.

Decomposition: This product can be decomposed by hot temperatures (flame, glowing metal surfaces, etc.) forming Carbon oxides (CO, CO₂), Hydrogen Chloride, Hydrogen fluoride, Carbonyl fluoride, Fluorocarbons.

11. TOXICOLOGICAL INFORMATION

1,1,1,2,2,3,4,5,5,5-Decafluoropentane

Information on likely routes of exposure: Inhalation, Skin contact, Ingestion, Eye contact

Acute Toxicity: Not classified based on available information.

Skin Corrosion/Irritation: Not classified based on available information.

Serious Eye Irritation/ Eye Irritation: Not classified based on available information.

Skin Sensitization: Not classified based on available information.

Respiratory Sensitization: Not classified based on available information

Germ Cell Mutagenicity: Not classified based on available information.

Carcinogenicity: Not classified based on available information.

Reproductive toxicity: Not classified based on available information.

STOT-single exposure: Not classified based on available information.

STOT-repeated exposure: Not classified based on available information.

Aspiration toxicity: Not classified based on available information.

Trans-1,2-Dichloroethylene

Acute Oral: LD50: 7902 mg/kg in rats

Acute Dermal: LD50: > 5,000 mg/kg in rabbits

Acute Inhalation: 4 hour LC50: 95.4 mg/l in rats. Test atmosphere: vapor. Method: OECD Test Guideline 403

Skin Corrosion/Irritation: Mild skin irritation in rabbits

Serious Eye Irritation/ Eye Irritation: Mild eye irritation in rabbits. Reversing within 7 days.

Skin Sensitization: No data available

Respiratory Sensitization: No data available

Germ Cell Mutagenicity: Evidence does not support classification of a germ cell mutagen.

Carcinogenicity: Not classified based on available information.

Reproductive toxicity: Not classified based on available information.

STOT-single exposure: May cause drowsiness and dizziness.

STOT-repeated exposure: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Aspiration toxicity: Not classified based on available information.

Toluene

Oral: LD50: > 5,580 mg/kg in rats

Dermal: LD50: 12,196 mg/kg in rabbits

Inhalation: 4 hour LC50: 12,500 – 28,800 mg/m³ in rats

Skin corrosion/irritation: Skin irritation – 24 hours in rabbits

Serious eye damage/eye irritation: No data available

Respiratory or skin sensitization: No data available

Germ cell mutagenicity: Genotoxicity in vitro – liver – DNA damage in rats

Reproductive Toxicity: Evidence of reproductive effects in humans.

Other ingredients:

Health Effects/Target Organs: Central Nervous System, Irritant

12. ECOLOGICAL INFORMATION

Aquatic Toxicity:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane

Ecotoxicity: No data available

Persistence and degradability: No data available

Bioaccumulative potential: No data available

Mobility in soil: No data available

Other adverse effects

Results of PBT and vPvB assessment: This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Trans-1,2-Dichloroethylene

96 hour LC50 in *Lepomis macrochirus* (Bluegill sunfish): 135 mg/l

48 hour EC50 in *Daphnia magna* (Water flea): 220 mg/l

72 hour EC50 in *Pseudokirchneriella subcapitata* (Green algae): 36.36 mg/l

Biodegradability: Not readily biodegradable. Method: OECD Test Guideline 301D

Toluene

96 hour LC50 in Bluegill: 74 – 340 mg/l

96 hour LC50 in rainbow trout: 7.63 mg/l

7 day NOEC in fathead minnow: 5.44 mg/l

7 day LOEC in fathead minnow: 8.04 mg/l

24 hour EC50 in *Daphnia magna*: 8 mg/l

24 hour EC50 in Fresh water algae: 245 mg/l

24 hour EC50 in green algae: 10 mg/l

13. DISPOSAL CONSIDERATIONS

Comply with Federal, State/Provincial and Local regulations. Remove to a permitted waste disposal facility.

14. TRANSPORT INFORMATION

U.S. DOT

Not Regulated

IATA

Not Regulated

IMDG

Not Regulated

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA: All ingredients are listed in TSCA inventory.

1,1,1,2,2,3,4,5,5,5-DECAFLUOROPENTANE (CAS# 138495-42-8) is controlled by TSCA Section 5, Significant New Use Rule (SNUR; 40 CFR 721.5645) The approved uses are: precision and general cleaning, carrier fluid, displacement drying, printed circuit board cleaning, particulate removal, film cleaning, process medium, heat transfer fluid (dielectric and non-dielectric), and test fluid. Processors and users of this substance must also comply with the applicable general SNUR requirements set forth in 40 CFR 721 subpart A, including export notification requirements if applicable (40 CFR 721.20), and the applicable record keeping requirements set forth at 40 CFR 721.125.

State Regulations (U.S.)

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and/or birth defects or other reproductive harm.

16. OTHER INFORMATION

NPCA-HMIS Ratings:

Health - 2
Flammability - 1
Reactivity - 1

Personal Protective rating to be supplied by user depending on the conditions.

FOR INDUSTRIAL USE ONLY

REVISION DATE: MAY 2018

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user.